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## Boeing 787 Battery Events Timeline

Jan. 7	After landing and passengers and crew departing, a 787 experiences an APU battery failure; the National Transportation Safety Board (NTSB) launches an official investigation
Jan. 7	Boeing sends team to participate in NTSB investigation of Boston event
Jan. 8	Boeing assembles technical team in Everett to examine learnings from Boston event and analyze potential causes
Jan. 11	FAA and Boeing announce joint review of recent issues and critical systems on the 787
Jan. 15*	A 787 experiences a main battery failure in flight; the flight crew diverts to Takamatsu and conducts a safe landing; Japan Transport Safety Board (JTSB) launches an official investigation
Jan. 16	Boeing sends team to Japan to participate as advisors to the NTSB in support of the JTSB investigation into the ANA event
Jan. 16	Technical team in Everett augmented with additional Boeing experts and expands scope to include ANA event; more than 200 technical experts are focused on understanding the cause of the two battery events
Jan. 16	FAA issues Airworthiness Directive suspending commercial operations of 787 fleet, global regulators follow suit
Jan. 18	Development team launched to begin developing enhancements to the battery system to address causal factors identified by technical team

\* For consistency all dates listed at Pacific Standard time, this event occurred on Jan. 16 in Japan

- Jan. 19 Development team considers a variety of potential designs to improve the containment of the 787 batteries and selects one for additional development
- Jan. 24 Development team creates stereolithography mockup of new battery enclosure to enable spatial integration and "fit check" reviews
- Jan. 25 Boeing, Thales and GS Yuasa complete start-to-finish audit of 787 battery production processes to look for opportunities to make improvements
- Jan. 30 Boeing convenes non-advocate review of 787 battery design and build process with outside experts from a spectrum of lithium-ion experts
- Feb. 5 FAA approves ferry flight of 787 Line Number 43
- Feb. 5 Engineering drawings for long-lead items in the new battery enclosure are released
- Feb. 7 Boeing ferries 787 Line Number 43 from a paint facility in Texas to Everett, Wash.
- Feb. 7 FAA approves limited flight testing on ZA005, the fifth 787, to gather data about the performance of the battery in flight
- Feb. 9 ZA005 conducts a 2 hours and 19 minute flight test to monitor the performance of the battery in flight; new equipment installed for these tests samples battery readings at a rate of 500,000 samples per second
- Feb. 15 New acceptance test procedures (ATPs) are defined to provide more stringent criteria for cells and batteries
- Feb. 11 ZA005 conducts a 1 hour and 29 minute flight test for additional battery monitoring; no additional flight tests are scheduled
- Feb. 12 Boeing convenes meeting of a sub-team of the non-advocate review to review proposed changes to the battery and production processes

Feb. 12	Laboratory tests validate that the new enclosure for the 787 battery
	can withstand a full battery venting resulting in no measurable
	amounts smoke, electrolyte or fumes leaving the housing; ultimate
	load test (1.5 times to highest pressure that could occur) passed

- Feb. 14 Boeing, Thales and GS Yuasa conduct critical design review of new battery design and production processes
- Feb. **17** Boeing submits to the FAA the certification plan for new battery design and enclosure; the plan outlines the proposed tests to be conducted to validate the battery and enclosure meet the requirements of the Jan. 16 Airworthiness Directive
- Feb. 20 Engineering tests of new enclosure conclude
- Feb. 22 First new wire bundles and thermal isolation insulation cutouts for the 787 battery arrive in Japan from Boeing
- Feb. 25 Boeing begins a round of extensive meetings with international regulators to discuss proposed set of solutions
- Feb. 26 Manufacture of first improved batteries begins at GS Yuasa in Japan
- March 1 Boeing hosts customer forum in Everett to discuss proposed comprehensive set of solutions to address battery issue
- March 1 Final engineering drawings for the new battery design and the enclosure are released
- March 5 First improved batteries delivered to Seattle for testing
- March 6 Initial certification testing begins with approval of the FAA
- March 12 FAA announces approval of Boeing certification plan for addressing 787 battery issue

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